

Engine
Net Power
Operating Weight
Bucket Capacity

Yanmar 4TNV98C, Tier 4F/EU Stage V 44 kW (59 hp / 60 ps) 8,700 kg (19,180 lb) 0.23 - 0.32 m³ (0.3 - 0.42 yd³) 909ECR EXCAVATOR



TOUGH WORLD. TOUGH EQUIPMENT.

You don't need to be told it's a tough world. It's your reality, you live it every day and you know how hard it can be on your people and your machines. It's getting tougher to make your business pay too, with rising costs, increasing legislation and greater competition. We understand and we've put that understanding into action with our new 909ECR.

909ECR. NO TOUGH COMPROMISES, JUST EVERYTHING YOU NEED AND NOTHING YOU DON'T

The construction equipment industry has seen an expensive trend towards over-engineered products. Some manufacturers genuinely believe that adding cost, adds perceived value in customers' eyes.

BUT YOU TOLD US A DIFFERENT STORY

You asked for a tough, well-engineered excavator, which can do the job. Any job.

YOU WANTED AN EXCAVATOR THAT DELIVERS ON 3 ESSENTIAL NEEDS:

1

COMPACT IN SIZE, BIG ON FEATURES



UPTIME AND SUPPORT



TOTAL COST OF OWNERSHIP



With the 909ECR, we've met your challenge and given you everything you want - without compromise.



AWARD WINNING DESIGN

Our UK-based design team has invested thousands of man hours to really understand how our machines are used every day. This insight shapes our innovative approach to product design. Our design team recently won a prestigious Red Dot Award for our D-Series Grader and our New F-Series shares this award-winning design DNA.

TOUGH RESEARCH AND TESTING

Finding tougher, smarter, safer and more cost-effective ways of working matters to you. It matters to us too. Our new Global Research & Development Centre is a great example of this customer focused approach We've established an international team of industry experts, backed up with the latest world-class technology, all focused on delivering greater value to you.

TOUGH QUALITY STANDARDS

When it comes to quality, we let our actions to speak for themselves.

We follow a rigorous Six Sigma methodology and consistently achieve ISO 9001 standards.



The LiuGong 909ECR Excavator delivers high performance, durability and reliability in short tail swing design to ensure safe and easy operation within a confined space.

POWERFUL ENGINE

The fuel efficient, Stage V certified Yanmar 4TNV98C engine provides proven and reliable power.

ADVANCED HYDRAULICS

Advanced hydraulic system is perfectly matched to the engine and components for fast response and smooth operation. The hydraulic system provides a load sensing and flow sharing capability leading to operational precision, efficient performance and greater controllability.

BOOM SWING

When it works alongside obstacles, the swing post and cylinder stay within the tracks when in an offset position, so that you can avoid the risk of damage to your machine.

BLADE FLOAT FUNCTION

The float function can be enabled with a toggle switch on the right side of the control panel. Because you don't have to adjust the blade height during travel, cleanup and backflling will be easier.



SIMPLY MULTIFUNCTIONAL

Switching attachments like buckets, breakers and shears can be time consuming and hazardous. We've made it fast, safe and simple with LiuGong's quick coupler and powerlatch tilt coupler. These are perfectly matched to a range of genuine LiuGong attachments including; buckets and breakers which can be changed from the

COMFORTABLE OPERATION

Ergonomically designed controls, clear visibility and convenient features all contribute to operator comfort and overall productivity on the

SHORT TAIL SWING

The 909ECR model features a short tail swing design. On this model, if you are working in a confined space the short tail swing ensures safe and easy operation within a confined space.





JOBSITE UPTIME AND SUPPORT

Fit for purpose might convince you to buy your first machine, but it's uptime and support and total cost of ownership which will keep you coming back to buy more machines. Having confidence in the machine's back up and support network is a vital part of the purchasing decision. How do we at LiuGong measure up?

FAST RESPONDING GLOBAL NETWORK

We have an extensive dealer network of over 300 dealers in more than 100 countries.

All supported by 13 regional subsidiaries and 12 regional parts depots offering expert training, parts and service support.



WE ARE LIUGONG. WORKING HARD TO KEEP OUR GLOBAL CUSTOMERS EARNING













WHERE YOU NEED US WHEN YOU NEED US

Reliability is built into our machines but all machines have some planned downtime. Our aim is to reduce even planned down time to the minimum by getting it right.

Technician training and parts availability are also high on our agenda, as is keeping you

informed on service and maintenance work and providing clear and accurate estimates, invoices and communication.

These may be small things, but customer feedback tells us that these basics really matter - so we aim to get them right.

MAINTENANCE AND SUPPORT PACKAGES

From genuine LiuGong parts, to full repair and maintenance contracts, LiuGong has the flexibility to offer the level of support and response to suit your business and applications. Whatever level of support you choose you can be confident that it is backed up by LiuGong's service promise.



Right parts. Right price. **Right service.** Above all, we get it right the first time.





LIUGONG SERVICE PROMISE







from our European Parts







electronic parts catalogue



SPECIFICATIONS

Operating Weight 8,700 kg (19,180 lb)

Operating weight includes coolant, lubricants, full fuel tank, cab, standard shoes, boom, arm, bucket and operator 75 kg (165 lb).

Bucket Capacity

0.23 m³ - 0.32 m³ (0.3 yd³ - 0.42 yd³)

ENGINE

Description

Yanmar EPA Tier 4F / EU Stage V, inline 4-cylinder, water-cooled, direct injection, EGR + DPF + high pressure common rail diesel engine.

and an engine	
Emission rating	Tier 4F / EU Stage V
Engine manufacturer	Yanmar
Engine model	4TNV98C
Aspiration	Natural
Cooling fan drive	Direct
Displacement	3.3 L (0.88 gal)
Rated speed	2,200 rpm
Engine output - net (SAE J1349 / ISO 9249)	44 kW (59 hp / 60 ps
Engine output - gross (SAE J1995 / ISO 14396)	46.2 kW (62 hp / 63 ps)
Maximum torque	241 N·m (178 lbf·ft) @1,430 rpm
Bore × Stroke	98 × 110 mm (3.86" × 4.33")

UNDERCARRIAGE	
Track shoe each side	39
Link pitch	154 mm (6.1")
Shoe width, triple grouser	450 mm (18")
Bottom rollers each side	6

Top rollers each side 1

SWING SYSTEM Description

Planetary gear reduction driven by high torque axial piston motor, with oil disk brake. Swing parking brake resets within five seconds after swing pilot controls return to

Swing speed	10.5 rpm
Swing torque	21,000 N·m (15,489 lbf·ft)

HYDRAULIC SYSTEM

Main pump

Туре	Variable displacement piston pump and gear pump
Maximum flow	189 L/min
	(49.9 gal/min)
Relief valve setting	3

Implement	28 MPa (4,061 psi)
Travel circuit	31.4 MPa (4,554 psi)
Slew circuit	28 MPa (4,061 psi)
Pilot circuit	3.9 MPa (566 psi)

× Stroke

Hydraulic cylinders	
Boom cylinder –	φ110 × 879 mm
Bore × Stroke	$(\phi 4.33" \times 34.61")$
Arm cylinder -Bore	φ100 × 867 mm
× Stroke	$(\phi 3.94" \times 34.13")$
Bucket cylinder –	φ90 × 710 mm
Bore × Stroke	$(\phi 3.54" \times 27.95")$
Boom swing cylinder –Bore × Stroke	φ100×707mm (3.94''×27.83'')
Dozer cylinder-Bore	ժ125∨168mm

(4.92"×6.61")

ELECTRIC SYSTEM	
System Voltage	12 V
Batteries	12 V
Alternator	12 V - 80 A
Start motor	12 V - 3 kW

SERVICE CAPACITIES	
Fuel tank	110 L (29.1 gal)
Engine oil	11.6 L (3.1 gal)
Final drive (each)	1.08 L (0.29 gal)
Swing drive	1.6 L (0.42 gal)
Cooling system	14.5 L (3.8 gal)
Hydraulic reservoir	88 L (23.2 gal)
Hydraulic system total	160 L (42.3 gal)

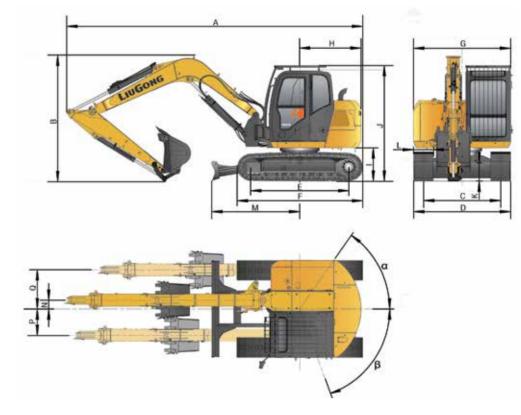
SOUND PERFORMANCE	
Interior Sound Power Level (ISO 6396)	73dB(A)
Exterior Sound Power Level (ISO 6395)	98 dB(A)

DRIVE AND BRAKES

Description

2-speed axial piston motors with oil disk brakes. Steering controlled by two hand levers with pedals.

Max. travel speed	High: 4.8 km/h (3 mph) Low: 2.8 km/h (1.5 mph)
Gradeability	35°/70%
Max. drawbar pull	75 kN (16,861 lbf)



DIMENSIONS		
Boom	3,375 m	m (11'1")
Arm Options	1,650 mm (5'5")	2,100 mm (6'11")
A Shipping Length	6115 / 6	200 mm
B Shipping Height – Top of Cab	2,80	0mm
C Track Gauge	1,750 mm (5'9")	/ 1,950 mm (6'5")
D Undercarriage Width – with 450 mm Shoes	2,200 mm (7'3") /	2,400 mm (7'10")
E Length to Center of Rollers	2,230 m	nm (7'4")
F Track Length	2,845 m	nm (9'4")
G Overall Width of Upper Structure	2,200 m	nm (7'3")
H Tail Swing Radius	1,410 m	ım (4'8")
I Counterweight Ground Clearance	760 mr	n (2'6")
J Overall Height of Cab	2,800 m	nm (9'2")
K Min. Ground Clearance	360 mi	m (1'2")
L Track Shoe Width	450 m	m (18")
M Dozer Blade - Maximum Reach at Ground Level	2,033 m	ım (6'8")
N Offset	200 m	ım (8")
O Maximum Boom Offset to the Right	886 mn	n (2'11")
P Maximum Boom Offset to the Left	598 m	ım (2')
α Maximum Boom Swing Angle to the Right	5	5°

β Maximum Boom Swing Angle to the Left

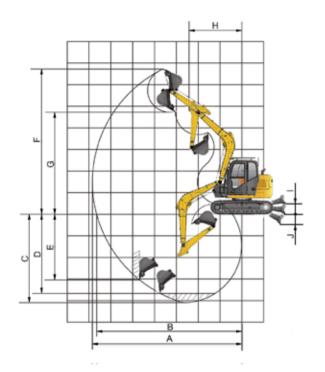
BOOM DIMENSIONS	
Boom	3,375 mm (11'1")
Length	3,510 mm (11'6")
Height	1,236 mm (4'1")
Width	424 mm (1'5")
Weight	435 kg (959 lb)
Only boom.	

ARM DIMENSIONS												
Arm	1,650 mm (5'5")	2,100 mm (6'11")										
Length	2,205 mm (7'3")	2,660 mm (8'9")										
Height	510 mm (1'8")	510 mm (1'8")										
Width	220 mm (10")	244 mm (9")										
Weight	165 kg (364 lb)	210 kg (463 lb)										

Only arm.

65°





WORKING RANGE		
Boom	3,375 m	m (11'1")
Arm Options	1,650 mm (5'5")	2,100 mm (6'11")
A. Max. Digging Reach	6,847 mm (22'6")	7,264 mm (23'10")
B. Max. Digging Reach on Ground	6,651 mm (21'10")	7,082 mm (23'3")
C. Max. Digging Depth	4,093 mm (13'5")	4,540 mm (14'11")
D. Max. Digging Depth, 2.44 m (8') Level	3,670 mm (12')	4,163 mm (13'8")
E. Max. Vertical Wall Digging Depth	3,043 mm (10')	3,963 mm (13')
F. Max. Cutting Height	6,724 mm (22'1")	7,016 mm (23')
G. Max. Dumping Height	4,725 mm (15'6")	5,000 mm (16'5")
H. Min. Front Swing Radius	2,421 mm (7'11")	2,421 mm (7'11")
I. Lift above Ground	440 mm (1'5'')	440 mm (1'5")
J. Depth below Ground	420 mm (1'5")	420 mm (1'5'')
Bucket Digging Force (ISO)	63 kN (14,163 lbf)	63 kN (14,163 lbf)
Arm Digging Force (ISO)	43 kN (9,667 lbf)	37 kN (8,318 lbf)
Bucket Capacity	0.28 m ³ (0.37 yd ³)	0.28 m ³ (0.37 yd ³)
Bucket Tip Radius	1,020 mm (3'4")	1,020 mm (3'4")

MACHINE	WEIGHTS A	ND GROUND PRESSURE				
Shoe	Shoe	Overall width	Operating weight	Ground pressure	Operating weight	Ground pressure
width	type		3,375 mm (11'1") boom, 1,6 (0.37 yd³) bucket, 1,400 kg		3,375 mm (11'1") boom, 2,1 (0.37 yd³) bucket, 1,400 kg	
450 mm	Metal -	2,200 mm (7'3")	8,700 kg (19,180 lb)	38.4 kPa (5.6 psi)	8,700 kg (19,180 lb)	38.4 kPa (5.6 psi)
(18")	Metai -	2,400 mm (7'10")	8,800 kg (19,400 lb)	38.9 kPa (5.6 psi)	8,800 kg (19,400 lb)	38.9 kPa (5.6 psi)
450 mm	Dubbor	2,200 mm (7'3")	8,500 kg (18,739 lb)	37.6 kPa (5.4 psi)	8,500 kg (18,739 lb)	37.6 kPa (5.4 psi)
(18")	Rubber -	2,400 mm (7'10")	8,600 kg (18,960 lb)	38 kPa (5.5 psi)	8,600 kg (18,960 lb)	38 kPa (5.5 psi)

BUCKET SELECTION GUIDE												
				•	3.375 m (1 ⁻	1'1") Boom						
Bucket type	Capacity	Cutting width	Weight	Teeth pcs	1.65 m (5'5") Arm	2.1 m (6'11") Arm						
General purpose	0.28 m³ (0.37 yd³)	765 mm (2'6")	221 kg (487 lb)	4	A	В						

The recommendations are given as a guide only, based on typical operation conditions. Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

Maximum material density:

Maximum material density:
A 1,200~1,300 kg/m³ (2,023~2,191 lb/yd³): Coal, Caliche, Shale
B 1,400~1,600 kg/m³ (2,360~2,697 lb/yd³): Wet earth and clay, limestone, sandstone
C 1,700~1,800 kg/m³ (2,865~3,034 lb/yd³): Granite, wet sand, well blasted rock
D 1,900 kg/m³ (3,203 lb/yd³): Wet mud, Iron ore

NA. Not applicable

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, weight of the bucket or the bucket with quick coupler must be deducted from the lifting capacities.

Lifting capacities are based on the machine standing on a firm, uniform supporting surface.





Rating over - front (Cf) Rating over - side (Cs)

- 1. Do not attempt to lift or hold any load that is greater than these rated values at their specified load radius and height. Weight of all accessories must be deducted from the above lifting capacities.
- The rated loads are in compliance with ISO 10567 Hydraulic Excavator Lift Capacity Rating Standard. They do not exceed 87% of hydraulic lifting capacity or 75% tipping load.
- 3. Ratings at bucket lift hook.

- 4. Lifting capacities are based on machine standing on level, firm and uniform ground.
- 5. *Indicates the load is limited by hydraulic capacity rather than tipping capacity.
- Operator should be fully acquainted with the Operator's and Maintenance Instructions before operating this machine and rules for the safe operation of equipment should be adhered to at all times.

LIFTING CAPACITY (METRIC)

909ECR with 450 mm shoes, 1,650 mm arm (Standard)

- A: Reach from swing center
- B: Bucket hook height C: Lifting capacity
- Cf: Rating over front
- Cs: Rating over side

Conditions

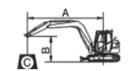
Boom length: 3,375 mm one-piece boom

Arm length: 1,650 mm Bucket: None

Shoes: 450 mm

Undercarriage width: 2,200 mm

Unit: kg Blade: Down



A (Unit: m)

A (Onic iii)													
D ()	2		3		4		5		N	н			
B (m) -	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)		
4					*1,770	*1,770	*1,850	1,290	*1,870	1,250	5.1		
3			*2,670	*2,670	*2,150	1,810	*1,950	1,260	*1,940	1,050	5.6		
2			*4,250	2,600	*2,720	1,700	*2,200	1,220	*2,030	970	5.8		
1			*5,180	2,440	*3,220	1,610	*2,450	1,170	*2,120	950	5.8		
GROUND LEVEL			*5,260	2,410	*3,470	1,560	*2,590	1,140	*2,260	990	5.6		
-1		5,370	*4,980	2,430	*3,420	1,560	*2,510	1,140	*2,410	1,110	5.1		
-2		5,470	*4,260	2,490	*2,940	1,600			*2,580	1,440	4.3		

					Blade: U	Jp					
					A (Unit: ı	m)					
D (m)	:	2	;	3		4		5	r	MAX REAC	н
B (m)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)
4					*1,770	*1,770	1,320	1,290	1,280	1,250	5.1
3			*2,670	*2,670	1,850	1,810	1,300	1,260	1,080	1,050	5.6
2			2,680	2,600	1,750	1,700	1,250	1,220	990	970	5.8
1			2,520	2,440	1,650	1,610	1,200	1,170	970	950	5.8
GROUND LEVEL			2,490	2,410	1,610	1,560	1,180	1,140	1,010	990	5.6
-1	5,590	5,370	2,500	2,430	1,600	1,560	1,180	1,140	1,140	1,110	5.1
-2	5,690	5,470	2,560	2,490	1,640	1,600			1,480	1,440	4.3



LIFTING CAPACITY (METRIC)

909ECR with 450 mm shoes, 1,650 mm arm (Standard)

A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side

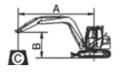
Conditions

Boom length: 3,375 mm one-piece boom Arm length: 1,650 mm

Bucket: None Shoes: 450 mm

Undercarriage width: 2,400 mm

Unit: kg



Blade: Down														
A (Unit: m)														
P (m)	2		3		4	4		5		MAX REACH				
B (m) -	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)			
4					*1,770	*1,770	*1,850	1,510	*1,870	1,470	5.1			
3			*2,670	*2,670	*2,150	2,130	*1,950	1,490	*1,940	1,240	5.6			
2			*4,250	3,150	*2,720	2,020	*2,200	1,440	*2,030	1,140	5.8			
1			*5,180	2,980	*3,220	1,920	*2,450	1,390	*2,120	1,120	5.8			
GROUND LEVEL			*5,260	2,950	*3,470	1,880	*2,590	1,370	*2,260	1,170	5.6			
-1		6,950	*4,980	2,970	*3,420	1,870	*2,510	1,370	*2,410	1,320	5.1			
-2		6,910	*4,260	3,030	*2,940	1,910			*2,580	1,720	4.3			

					Blade: Up							
A (Unit: m)												
D (m)	2		;	3	4	4	5		MAX REACH		н	
B (m)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)	
4					*1,770	*1,770	1,320	1,510	1,280	1,470	5.1	
3			*2,670	*2,670	1,850	2,130	1,300	1,490	1,080	1,240	5.6	
2			2,680	3,150	1,750	2,020	1,250	1,440	990	1,140	5.8	
1			2,520	2,980	1,650	1,920	1,200	1,390	970	1,120	5.8	
GROUND LEVEL			2,490	2,950	1,610	1,880	1,180	1,370	1,010	1,170	5.6	
-1	5,590	6,950	2,500	2,970	1,600	1,870	1,180	1,370	1,140	1,320	5.1	
-2	5,690	6,910	2,560	3,030	1,640	1,910			1,480	1,720	4.3	

LIFTING CAPACITY (METRIC)

909ECR with 450 mm shoes, 2,100 mm arm

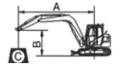
A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side

Conditions

Boom length: 3,375 mm Arm length: 2,100 mm Bucket: None Shoes: 450 mm

Undercarriage width: 2,200 mm

Unit: kg



Blade: Down A (Unit: m)

A (Gille III)													
D (m)	2		3			4		5		•	MAX REACH		СН
B (m) -	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)
4					*1,410	*1,410	*1,560	1,070			*1,670	870	5.6
3					*1,810	1,520	*1,730	1,040	*1,730	750	*1,730	750	6.0
2			*3,530	2,240	*2,420	1,420	*2,010	990	*1,710	730	*1,820	690	6.2
1			*4,830	2,020	*3,020	1,320	*2,090	940	*1,970	710	*1,920	670	6.2
GROUND LEVEL		4,240	*5,290	1,940	*3,180	1,250	*2,530	910	*2,020	690	*2,040	690	6.0
-1		4,280	*5,220	1,930	*3,490	1,230	*2,580	890			*2,190	760	5.6
-2		4,360	*4,730	1,970	3,240	1,240					*2,370	930	4.9
-3		4,540	*3,520	2,050							*2,610	1,490	3.7

						Blade: Up)						
						A (Unit: m	1)						
P (m)		2	3		3		4		5		M	IAX REAC	Н
B (m)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)
4					*1,410	*1,410	1,100	1,070			890	870	5.6
3					1,560	1,520	1,070	1,040	770	750	770	750	6.0
2			2,310	2,240	1,460	1,420	1,020	990	820	730	710	690	6.2
1			2,090	2,020	1,360	1,320	1,110	940	730	710	690	670	6.2
GROUND LEVEL		4,240	2,010	1,940	1,290	1,250	930	910	710	690	710	690	6.0
-1		4,280	2,000	1,930	1,270	1,230	920	890			790	760	5.6
-2		4,360	2,030	1,970	1,280	1,240					960	930	4.9
-3		4,540	2,120	2,050							1,540	1,490	3.7
													4



*5,689

3,175

14.2

LIFTING CAPACITY (METRIC)

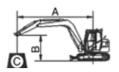
909ECR with 450 mm shoes, 2,100 mm arm

A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side

Conditions

Boom length: 3,375 mm Arm length: 2,100 mm Bucket: None Shoes: 450 mm Undercarriage width: 2,400 mm

Unit: kg



Diade: Down													
					-	A (Unit: n	1)						
B (m)	2		3		•	4		5		6	MAX REACH		Н
B (III)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)
4					*1,410	*1,410	*1,560	1,260			*1,670	1,030	5.6
3					*1,810	1,800	*1,730	1,230	*1,730	900	*1,730	890	6.0
2			*3,530	2,710	*2,420	1,690	*2,010	1,180	*1,710	880	*1,820	830	6.2
1			*4,830	2,480	*3,020	1,590	*2,090	1,130	*1,970	850	*1,920	810	6.2
GROUND LEVEL		5,550	*5,290	2,400	*3,180	1,520	*2,530	1,090	*2,020	840	*2,040	830	6.0
-1		5,590	*5,220	2,390	*3,490	1,500	*2,580	1,080			*2,190	920	5.6
-2		5,690	*4,730	2,420	*3,240	1,510					*2,370	1,130	4.9
-3		5,880	*3,520	2,510							*2,610	1,790	3.7

						Blade: Up)							
					ı	A (Unit: m)							
P (m)		2		3	;	3	4	4	į	5	М	MAX REACH		
B (m) -	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (m)	
4					*1,410	*1,410	1,100	1,260			890	1,030	5.6	
3					1,560	1,800	1,070	1,230	770	900	770	890	6.0	
2			2,310	2,710	1,460	1,690	1,020	1,180	820	880	710	830	6.2	
1			2,090	2,480	1,360	1,590	1,110	1,130	730	850	690	810	6.2	
GROUND LEVEL		5,550	2,010	2,400	1,290	1,520	930	1,090	710	840	710	830	6.0	
-1		5,590	2,000	2,390	1,270	1,500	920	1,080			790	920	5.6	
-2		5,690	2,030	2,420	1,280	1,510					960	1,130	4.9	
-3		5,880	2,120	2,510							1,540	1,790	3.7	

LIFTING CAPACITY (METRIC)

909ECR with 5'5" Arm,11'1" Boom, 18" Shoes

12,061

*9,393

5,490

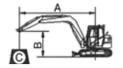
A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side

-6'7"

Conditions

Boom length: 11'1" Arm length: 5'5" Bucket: None Shoes: 18" Undercarriage width: 7'3"

Unit: lbs



Blade: Down

A (Unit: ft)												
D (64)	6'7"		9'1	10"	13	"1"	16	'5"	N	MAX REACI	н	
B (ft) -	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)	
13'1"					*3,903	*3,903	*4,079	2,844	*4,123	2,756	16.7	
9'10"			*5,887	*5,887	*4,741	3,991	*4,300	2,778	*4,278	2,315	18.3	
6'7"			*9,371	5,733	*5,999	3,749	*4,851	2,690	*4,476	2,139	19.0	
3'3"			*11,422	5,380	*7,100	3,550	*5,402	2,580	*4,675	2,095	19.0	
GROUND LEVEL			*11,598	5,314	*7,651	3,440	*5,711	2,514	*4,983	2,183	18.3	
-3'3"		11,841	*10,981	5,358	*7,541	3,440	*5,535	2,514	*5,314	2,448	16.8	

*6,483

3,528

					Blade: U	lp						
					A (Unit:	ft)						
D (#+)	6'	7"	9'	10"	13	"1"	16	'5"	r	MAX REACH		
B (ft)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)	
13'1"					*3,903	*3,903	2,911	2,844	2,822	2,756	16.7	
9'10"			*5,887	*5,887	4,079	3,991	2,867	2,778	2,381	2,315	18.3	
6'7"			5,909	5,733	3,859	3,749	2,756	2,690	2,183	2,139	19.0	
3'3"			5,557	5,380	3,638	3,550	2,646	2,580	2,139	2,095	19.0	
GROUND LEVEL			5,490	5,314	3,550	3,440	2,602	2,514	2,227	2,183	18.3	
-3'3"	12,326	11,841	5,513	5,358	3,528	3,440	2,602	2,514	2,514	2,448	16.8	
-6'7"	12,546	12,061	5,645	5,490	3,616	3,528			3,263	3,175	14.2	



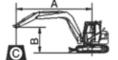
LIFTING CAPACITY (METRIC)

909ECR with 5'5" Arm,11'1" Boom, 18" Shoes

A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side

Conditions

Boom length: 11'1" Arm length: 5'5" Bucket: None Shoes: 18" Undercarriage width: 7'10"



Unit: lbs

Blade:	Dow

					A (Unit: 1	ft)					
D (#1)	6'7"		9'1	10"	13	'1"	16	'5"	P	MAX REAC	Н
B (ft) 13'1" 9'10" 6'7" 3'3" GROUND LEVEL	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)
13'1"					*3,903	*3,903	*4,079	3,330	*4,123	3,241	16.7
9'10"			*5,887	*5,887	*4,741	4,697	*4,300	3,285	*4,278	2,734	18.3
6'7"			*9,371	6,946	*5,998	4,454	*4,851	3,175	*4,476	2,514	19.0
3'3"			*11,422	6,571	*7,100	4,234	*5,402	3,065	*4,675	2,470	19.0
GROUND LEVEL			*11,598	6,505	*7,651	4,145	*5,711	3,021	*4,983	2,580	18.3
-3'3"		15,325	*10,981	6,549	*7,541	4,123	*5,535	3,021	*5,314	2,911	16.8
-6'7"		15,237	*9,393	6,681	*6,483	4,212			*5,689	3,793	14.2

					Blade: U	lp					
					A (Unit: 1	ft)					
D (64)	6'	7"	9'	10"	13	3'1"	16	'5"	N	MAX REACI	Н
B (ft)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)
13'1"					*3,903	*3,903	2,911	3,330	2,822	3,241	16.7
9'10"			*5,887	*5,887	4,079	4,697	2,867	3,285	2,381	2,734	18.3
6'7"			5,909	6,946	3,859	4,454	2,756	3,175	2,183	1,140	19.0
3'3"			5,557	6,571	3,638	4,234	2,646	3,065	2,139	2,470	19.0
GROUND LEVEL			5,490	6,505	3,550	4,145	2,602	3,021	2,227	2,580	18.3
-3'3"	12,326	15,325	5,513	6,549	3,528	4,123	2,602	3,021	2,514	2,911	16.8
-6'7"	12,546	15,237	5,645	6,681	3,616	4,212			3,263	3,793	14.2

LIFTING CAPACITY (METRIC)

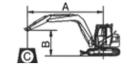
909ECR with 6'11" Arm,11'1" Boom, 18" Shoes

A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side

Conditions

Boom length: 11'1" Arm length: 6'11" Bucket: None Shoes: 18"

Undercarriage width: 7'3" Unit: lbs



Blade: Down

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\sim	v	HIIL.	14

R (ft)	6	6'7"		0"	13	"1"	16	'5"	1	9'8"	М	AX REAC	Н
B (ft)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)
13'1"					*3,109	*3,109	*3,440	2,359			*3,682	1,918	18.4
9'10"					*3,991	3,352	*3,815	2,293	*3,815	1,654	*3,815	1,654	19.8
6'7"			*7,784	4,939	*5,336	3,131	*4,432	2,183	*3,771	1,610	*4,013	1,521	20.4
3'3"			*10,650	4,454	*6,659	2,911	*4,608	2,073	*4,344	1,566	*4,234	1,477	20.4
GROUND LEVEL		9,349	*11,664	4,278	*7,012	2,756	*5,579	2,007	*4,454	1,521	*4,498	1,521	19.8
-3'3"		9,437	*11,510	4,256	*7,695	2,712	*5,689	1,962			*4,829	1,676	18.4
-6'7"		9,614	*10,430	4,344	*7,144	2,734					*5,226	2,051	16.1
-9'10"		10,011	*7,762	4,520							*5,755	3,285	12.0

				4	A (Unit: ft)						
6'7"		9'10"		13	'1"	16	'5"	1	9'8"	М	AX REAC	Н
Cf C	s C	f	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)
				*3,109	*3,109	2,426	2,359			1,962	1,918	18.4
				3,440	3,352	2,359	2,293	1,698	1,654	1,698	1,654	19.8
	5,09	94 4	1,939	3,219	3,131	2,249	2,183	1,808	1,610	1,566	1,521	20.4
	4,60	08 4	,454	2,999	2,911	2,448	2,073	1,610	1,566	1,521	1,477	20.4
9,3	49 4,4	32 4	,278	2,844	2,756	2,051	2,007	1,566	1,521	1,566	1,521	19.8
9,4	37 4,4	10 4	,256	2,800	2,712	2,029	1,962			1,742	1,676	18.4
9,6	14 4,4	76 4	,344	2,822	2,734					2,117	2,051	16.1
10,0	011 4,6	75 4	,520							3,396	3,285	12.0
	9,4	9,349 4,4 9,437 4,4 9,614 4,4	9,349 4,432 4 9,437 4,410 4 9,614 4,476 4	9,349 4,432 4,278 9,437 4,410 4,256 9,614 4,476 4,344	9,349 4,432 4,278 2,844 9,437 4,410 4,256 2,800 9,614 4,476 4,344 2,822	9,349 4,432 4,278 2,844 2,756 9,437 4,410 4,256 2,800 2,712 9,614 4,476 4,344 2,822 2,734	9,349 4,432 4,278 2,844 2,756 2,051 9,437 4,410 4,256 2,800 2,712 2,029 9,614 4,476 4,344 2,822 2,734	9,349 4,432 4,278 2,844 2,756 2,051 2,007 9,437 4,410 4,256 2,800 2,712 2,029 1,962 9,614 4,476 4,344 2,822 2,734	9,349 4,432 4,278 2,844 2,756 2,051 2,007 1,566 9,437 4,410 4,256 2,800 2,712 2,029 1,962 9,614 4,476 4,344 2,822 2,734	9,349 4,432 4,278 2,844 2,756 2,051 2,007 1,566 1,521 9,437 4,410 4,256 2,800 2,712 2,029 1,962 9,614 4,476 4,344 2,822 2,734	9,349 4,432 4,278 2,844 2,756 2,051 2,007 1,566 1,521 1,566 9,437 4,410 4,256 2,800 2,712 2,029 1,962 1,742 9,614 4,476 4,344 2,822 2,734 2,117	9,349 4,432 4,278 2,844 2,756 2,051 2,007 1,566 1,521 1,566 1,521 9,437 4,410 4,256 2,800 2,712 2,029 1,962 1,742 1,676 9,614 4,476 4,344 2,822 2,734 2,117 2,051



LIFTING CAPACITY (METRIC)

909ECR with 6'11" Arm,11'1" Boom, 18" Shoes

12.965 *7.762 5.535

A: Reach from swing center B: Bucket hook height

C: Lifting capacity

Cf: Rating over front

-9'10"

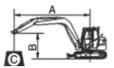
Cs: Rating over side

Conditions

Unit: lbs

Blade: Down

Boom length: 11'1" Arm length: 6'11" Bucket: None Shoes: 18" Undercarriage width: 7'10"



*5.755

3.947

12 0

					Siauc. Do	••••							
					A (Unit: f	t)							
6'7"		9'1	9'10"		13'1"		16'5"		19'8"		MAX REACH		
Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)	
				*3,109	*3,109	*3,440	2,778			*3,682	2,271	18.4	
				*3,991	3,969	*3,815	2,712	*3,815	1,985	*3,815	1,962	19.8	
		*7,784	5,976	*5,336	3,726	*4,432	2,602	*3,771	1,940	*4,013	1,830	20.4	
		*10,650	5,468	*6,659	3,506	*4,608	2,492	*4,344	1,874	*4,234	1,786	20.4	
	12,238	*11,664	5,292	*7,012	3,352	*5,579	2,403	*4,454	1,852	*4,498	1,830	19.8	
	12,326	*11,510	5,270	*7,695	3,308	*5,689	2,381			*4,829	2,029	18.4	
	12,546	*10,430	5,336	*7,144	3,330					*5,226	2,492	16.1	
		Cf Cs 12,238 12,326	*7,784 *10,650 12,238 *11,664 12,326 *11,510	Cf Cs Cf Cs *7,784 5,976 *10,650 5,468 12,238 *11,664 5,292 12,326 *11,510 5,270	6'7" 9'10" 1: Cf Cs Cf Cs Cf	A (Unit: formula of the color of the co	A (Unit: ft) 6'7" 9'10" 13'1" 16 Cf Cs Cf Cs Cf Cf Cs Cf Cs Cf *3,109 *3,109 *3,440 *3,991 3,969 *3,815 *7,784 5,976 *5,336 3,726 *4,432 *10,650 5,468 *6,659 3,506 *4,608 12,238 *11,664 5,292 *7,012 3,352 *5,579 12,326 *11,510 5,270 *7,695 3,308 *5,689	A (Unit: ft) 6'7" 9'10" 13'1" 16'5" Cf Cs Cf Cs Cf Cs Cf Cs Cf Cs 2,778	A (Unit: ft) 6'7" 9'10" 13'1" 16'5" 19' Cf Cs Cf Cs Cf Cs Cf Cf Cs Cf Cs Cf Cs Cf *3,109 *3,440 2,778 2,778 2,712 *3,815 *7,784 5,976 *5,336 3,726 *4,432 2,602 *3,771 *10,650 5,468 *6,659 3,506 *4,608 2,492 *4,344 12,238 *11,664 5,292 *7,012 3,352 *5,579 2,403 *4,454 12,326 *11,510 5,270 *7,695 3,308 *5,689 2,381	A (Unit: ft) 6'7" 9'10" 13'1" 16'5" 19'8" Cf Cs Cf Cs Cf Cs Cf Cs Cf Cs Cf Cs Cf Cs Cf Cs *3,109 *3,440 2,778 *3,815 2,712 *3,815 1,985 *7,784 5,976 *5,336 3,726 *4,432 2,602 *3,771 1,940 *10,650 5,468 *6,659 3,506 *4,608 2,492 *4,344 1,874 12,238 *11,664 5,292 *7,012 3,352 *5,579 2,403 *4,454 1,852 12,326 *11,510 5,270 *7,695 3,308 *5,689 2,381 ***	A (Unit: ft) 6'7" 9'10" 13'1" 16'5" 19'8" M Cf Cs Cs Cf Cs Cf Cs Cs Cf Cs Cs Cf Cs Cs	A (Unit: ft) 6'7" 9'10" 13'1" 16'5" 19'8" MAX REAC Cf Cs 2,271 *3,682 2,271 *3,682 2,271 *3,815 1,985 *3,815 1,962 *3,815 1,985 *3,815 1,962 *3,771 1,940 *4,013 1,830 *4,432 2,602 *3,771 1,940 *4,013 1,830 *4,668 2,492 *4,344 1,874 *4,234 1,786 *4,668 2,492 *4,344 1,874 *4,498 1,830 *4,688 *4,454 1,852 *4,498 1,830 *4,568 *4,482 2,881 *4,4829 2,029 *4,848 <td< td=""></td<>	

						Blade: U	р						
						A (Unit: f	t)						
D (f+\	6'7"		9'	10"	1	3'1"	16	'5"	19	'8"	M	AX REACH	
B (ft)	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	A (ft)
13'1"					*3,109	*3,109	2,426	2,778			1,962	2,271	18.4
9'10"					3,440	3,969	2,359	2,712	1,698	1,985	1,698	1,962	19.8
6'7"			5,094	5,976	3,219	3,726	2,249	2,602	1,808	1,940	1,566	1,830	20.4
3'3"			4,608	5,468	2,999	3,506	2,448	2,492	1,610	1,874	1,521	1,786	20.4
GROUND LEVEL		12,238	4,432	5,292	2,844	3,352	2,051	2,403	1,566	1,852	1,566	1,830	19.8
-3'3"		12,326	4,410	5,270	2,800	3,308	2,029	2,381			1,742	2,029	18.4
-6'7"		12,546	4,476	5,336	2,822	3,330					2,117	2,492	16.1
-9'10"		12,965	4,675	5,535							3,396	3,947	12.0

STANDARD EQUIPMENT

ENGINE SYSTEM

- Yanmar engine, inline 4 cylinders, 4 stroke, water cooled, natural aspiration, common rail, EGR, DPF
- Air filter
- Pre-filter with water separator
- Engine oil filter
- Auto-idle speed control
- Radiator
- Engine overheat prevention system
- Fuel refilling pump

DRIVETRAIN

- Hydraulic motor, piston type and two-gear reducer
- · 2-speed travel system with automatic shift

HYDRAULIC SYSTEM

- Main pump: one variable displacement piston pump
- Cylinders: boom, arm, bucket, swing, dozer
- · Swing with function of preventing anti-reverse
- Arm regeneration circuits
- · Pilot control shut-off lever
- Two way auxiliary pipe with variable flow and variable pressure, and changed by switch valve
- Two electrical proportional joysticks

SWING SYSTEM

 High-torque piston swing motor with integral spring set and automatic hydraulic release swing brake

DIGGING EQUIPMENT

- 3,375 mm (11'1") boom
- 1,650 mm (5'5") arm
- 0.28 m³ (0.37 yd³) bucket (SAE, heaped)

OPERATOR STATION

- Pressurized and sealed cab, 2-speed wiper with additional intermitted interval and removable lower window
- · Auto air conditioner, heater, defroster
- Mechanic suspension seat
- AM/FM radio with blueteeth
- · Glass-breaking hammer
- Cigarette lighterCup holder
- Floor mat
- Fire extinguisher
- One key for all locks
- Roll-Over Protective System (ROPS)
- 2-working mode selection system: Power, Economy
- Operation protection guard, include top and front of cab (FOPS Level II, Standard ISO 10262: 1998)

INSTRUMENTATION

- Color LCD monitor with alarms, filter/fluid change, fuel rate, water temperature, work mode, fault code, hour meter, etc.
- Fuel gauge
- Hydraulic oil level gauge

ELECTRICAL

- Alternator 12 V, 80 A
- One battery 12 V
- Working lights, 2 cab mounted, 1 boom mounted
- Starting, 12 V, 3 kW
- Overloading warning

UNDERCARRIAGE

- 450 mm (18") track-shoes with triple grousers
- Rollers, bottom 6 each side, top 1 each side
- Towing eye on base frame
- Track gauge 1,750 mm (5'9")

GUARDS

Cover plate under travel frame

OTHER STANDARD EQUIPMENT

- 1,400 kg (3,086 lb) counterweight
 Maintenance tool kit
- Maintenance parts package

OPTIONAL EQUIPMENT

HYDRAULIC SYSTEM

- Hydraulic attachments rotation lines with variable flow and variable pressure.
- Load holding valve at boom and arm cylinder
- Quick coupler liners with alarm (low and high pressure)
- Single auxiliary pipe for oil returning
- Dozer float function
- SAE/BHL option change

OPERATOR STATION

- Air suspension seat with heating
- Safety net for front window
- 3', 2', orange, red seat belt

LECTRICAL

- LED working lights on cab, 4 front and 2 rear
- Rearview camera
- Travel alarm
- Rotating beacon (top cab mounted, for caution, switch in cab)

UPPER STRUCTURE

- 8 mm thickness platform bottom plate
- Additional counterweight, 350 kg (772 lb)

UNDERCARRIAGE

- Integral rubber shoes, 450 mm (18")
- Rubber block on track shoes
 Steel shoes with rubber pads, 450 mm (18")

• 2 100 mm (6'11") arm





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